



## AMMONIA SOLUTION

KONG LONG HUAT CHEMICALS SDN BERHAD

Chemwatch Hazard Alert Code: 3

Chemwatch: 35051

Issue Date: 13/08/2014

Version No: 10.1.1.1

Print Date: 09/07/2015

Safety Data Sheet according to CLASS requirements

Initial Date: Not Available

L.GHS.MYS.EN

### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### Product Identifier

<b>Product name</b>	AMMONIA SOLUTION
<b>Chemical Name</b>	ammonia
<b>Synonyms</b>	AR00000043, Ammonia - Aqua 25%, H5-N-O, M&B00002992, NH3, NH4-OH, RDEH06030000, TECH00004527, TECH00004528, TECH00004632, TECH00004774, UL00000790, ammonia forte, ammonia solution, ammonia solutions 10%-35%, ammonia water, ammonia-aqueous ammonia solution, ammonia-aqueous solution, ammonium hydrate, ammonium/ ammonium ion (CAS RN: 14798-03-9), aqua ammonia
<b>Proper shipping name</b>	AMMONIA SOLUTION, relative density between 0.880 and 0.957 at 15 °C in water, with more than 10% but not more than 35% ammonia more than 10% but not more than 35% ammonia
<b>Chemical formula</b>	H5NO NH3
<b>Other means of identification</b>	Not Available
<b>CAS number</b>	1336-21-6

#### Relevant identified uses of the substance or mixture and uses advised against

<b>Relevant identified uses</b>	The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Operators should be trained in procedures for safe use of this material. Reagent, pH adjustment. Detergent, removing stains, bleaching, calico printing, extracting plant colours and alkaloids; manufacture of ammonium salts and aniline salts. Refrigerant gas; manufacture of fertilizers and nitric acid. Metal treatment and extraction of metals from ores. Processing crude oil, Manufacture of ammonium salts, dyes, pharmaceuticals, explosives, rayon and polymers.
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#### Details of the manufacturer/importer

<b>Registered company name</b>	KONG LONG HUAT CHEMICALS SDN BERHAD
<b>Address</b>	No. 23, Jalan 3/3C Sri Utara off Jalan Ipoh, Mukim Batu 68100 Kuala Lumpur Malaysia
<b>Telephone</b>	60(3)6254 8688
<b>Fax</b>	60(3)6252 9229
<b>Website</b>	w w w.klhchem.com.my
<b>Email</b>	marketing@klhchem.com.my

#### Emergency telephone number

<b>Association / Organisation</b>	Not Available
<b>Emergency telephone numbers</b>	Not Available

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<b>Other emergency telephone numbers</b>	Not Available
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**SECTION 2 HAZARDS IDENTIFICATION**

**Classification of the substance or mixture**

**CHEMWATCH HAZARD RATINGS**

	Min	Max	
Flammability	0		
Toxicity	2		0 = Minimum
Body Contact	3		1 = Low
Reactivity	0		2 = Moderate
Chronic	0		3 = High
			4 = Extreme

<b>GHS Classification</b>	Metal Corrosion Category 1, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Acute Aquatic Hazard Category 1
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**Label elements**

<b>GHS label elements</b>	
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<b>SIGNAL WORD</b>	<b>DANGER</b>
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**Hazard statement(s)**

<b>H290</b>	May be corrosive to metals
<b>H332</b>	Harmful if inhaled
<b>H314</b>	Causes severe skin burns and eye damage
<b>H318</b>	Causes serious eye damage
<b>H400</b>	Very toxic to aquatic life

**Precautionary statement(s) Prevention**

<b>P260</b>	Do not breathe dust/fume/gas/mist/vapours/spray.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.
<b>P234</b>	Keep only in original container.
<b>P273</b>	Avoid release to the environment.

**Precautionary statement(s) Response**

<b>P301+P330+P331</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P310</b>	Immediately call a POISON CENTER/doctor/physician/first aider
<b>P363</b>	Wash contaminated clothing before reuse.
<b>P390</b>	Absorb spillage to prevent material damage.
<b>P391</b>	Collect spillage.
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
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**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

**Substances**

CAS No	%[weight]	Name	GHS Classification
1336-21-6	10-35	<u>ammonia</u>	Metal Corrosion Category 1, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Acute Aquatic Hazard Category 1; H290, H332, H314, H318, H400
7732-18-5	65-90	<u>water</u>	Not Applicable

**Mixtures**

See section above for composition of Substances

**SECTION 4 FIRST AID MEASURES**

**Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▸ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▸ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▸ Transport to hospital or doctor without delay.</li> <li>▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▸ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▸ Quickly remove all contaminated clothing, including footwear.</li> <li>▸ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▸ Transport to hospital, or doctor.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▸ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▸ Lay patient down. Keep warm and rested.</li> <li>▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▸ Transport to hospital, or doctor.</li> <li>▸ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>▸ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>▸ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>▸ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul> <p><b>This must definitely be left to a doctor or person authorised by him/her.</b> (ICSC13719)</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▸ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▸ Urgent hospital treatment is likely to be needed.</li> <li>▸ <b>If swallowed do NOT induce vomiting.</b></li> <li>▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▸ Observe the patient carefully.</li> <li>▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▸ Transport to hospital or doctor without delay.</li> </ul>

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**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

For acute or short term repeated exposures to ammonia and its solutions:

- Mild to moderate inhalation exposures produce headache, cough, bronchospasm, nausea, vomiting, pharyngeal and retrosternal pain and conjunctivitis. Severe inhalation produces laryngospasm, signs of upper airway obstruction (stridor, hoarseness, difficulty in speaking) and, in excess, high doses, pulmonary oedema.
- Warm humidified air may soothe bronchial irritation.
- Test all patients with conjunctival irritation for corneal abrasion (fluorescein stain, slit lamp exam)
- Dyspneic patients should receive a chest X-ray and arterial blood gases to detect pulmonary oedema.

**SECTION 5 FIREFIGHTING MEASURES**

**Extinguishing media**

	<p>The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.</p> <p>Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances.</p> <p>In such an event consider:</p> <ul style="list-style-type: none"> <li>▸ foam.</li> <li>▸ dry chemical powder.</li> <li>▸ carbon dioxide.</li> </ul>
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**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	None known.
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**Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Wear full body protective clothing with breathing apparatus.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▸ Use fire fighting procedures suitable for surrounding area.</li> <li>▸ <b>Do not approach containers suspected to be hot.</b></li> <li>▸ Cool fire exposed containers with water spray from a protected location.</li> <li>▸ If safe to do so, remove containers from path of fire.</li> <li>▸ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ The material is not readily combustible under normal conditions.</li> <li>▸ However, it will break down under fire conditions and the organic component may burn.</li> <li>▸ Not considered to be a significant fire risk.</li> <li>▸ Heat may cause expansion or decomposition with violent rupture of containers.</li> <li>▸ Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).</li> <li>▸ May emit acrid smoke.</li> </ul> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions. May emit corrosive fumes Non-combustible liquid but the gas will burn with difficulty if involved in a fire. Vapour forms an explosive mixture with air</p>

**SECTION 6 ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▸ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.</li> <li>▸ Check regularly for spills and leaks.</li> <li>▸ Clean up all spills immediately.</li> <li>▸ Avoid breathing vapours and contact with skin and eyes.</li> <li>▸ Control personal contact with the substance, by using protective equipment.</li> <li>▸ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▸ Wipe up.</li> <li>▸ Place in a suitable, labelled container for waste disposal.</li> </ul>
<b>Major Spills</b>	<p>Chemical Class: bases</p> <p>For release onto land: recommended sorbents listed in order of priority.</p>

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SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
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LAND SPILL - SMALL

cross-linked polymer - particulate	1	shovel	shovel	R,W,SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
foamed glass - pillow	2	throw	pitchfork	R, P, DGC, RT
expanded minerals - particulate	3	shovel	shovel	R, I, W, P, DGC
foamed glass - particulate	4	shovel	shovel	R, W, P, DGC,

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skidloader	R,W, SS
sorbent clay - particulate	2	blower	skidloader	R, I, P
expanded mineral - particulate	3	blower	skidloader	R, I,W, P, DGC
cross-linked polymer - pillow	3	throw	skidloader	R, DGC, RT
foamed glass - particulate	4	blower	skidloader	R, W, P, DGC
foamed glass - pillow	4	throw	skidloader	R, P, DGC., RT

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

<b>Safe handling</b>	<p><b>Contains low boiling substance:</b></p> <p>Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> <li>▸ Check for bulging containers.</li> <li>▸ Vent periodically</li> <li>▸ Always release caps or seals slowly to ensure slow dissipation of vapours</li> <li>▸ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▸ Avoid all personal contact, including inhalation.</li> <li>▸ Wear protective clothing when risk of exposure occurs.</li> <li>▸ Use in a well-ventilated area.</li> <li>▸ Avoid contact with moisture.</li> <li>▸ Avoid contact with incompatible materials.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this MSDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<p><b>Other information</b></p>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this MSDS.</li> <li>▶ <b>DO NOT store near acids, or oxidising agents</b></li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> </ul>

**Conditions for safe storage, including any incompatibilities**

<p><b>Suitable container</b></p>	<ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging;</li> <li>▶ Cans with friction closures and</li> <li>▶ low pressure tubes and cartridges</li> </ul> <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
<p><b>Storage incompatibility</b></p>	<p>For ammonia:</p> <ul style="list-style-type: none"> <li>▶ Ammonia forms explosive mixtures with oxygen, chlorine, bromine, fluorine, iodine, mercury, platinum and silver.</li> <li>▶ Fire and/or explosion may follow contact with acetaldehyde, acrolein, aldehydes, alkylene oxides, amides, antimony, boron, boron halides, bromine chloride, chloric acid, chlorine monoxide, o-chloronitrobenzene, 1-chloro-2,4-nitrobenzene, chlorosilane, chloromelamine, chromium trioxide, chromyl chloride, epichlorohydrin, hexachloromelamine, hypochlorites (do NOT mix ammonia with liquid household bleach), isocyanates, nitrogen tetraoxide, nitrogen trichloride, nitril chloride, organic anhydrides, phosphorous trioxide, potassium ferricyanide, potassium mercuric cyanide, silver chloride, stibine, tellurium halides, tellurium hypopentachloride, tetramethylammonium amide, trimethylammonium amide, trioxxygen difluoride, vinyl acetate.</li> <li>▶ Shock-, temperature-, and pressure sensitive compounds are formed with antimony, chlorine, germanium compounds, halogens, heavy metals, hydrocarbons, mercury oxide, silver compounds (azides, chlorides, nitrates, oxides).</li> <li>▶ Vapours or solutions of ammonia are corrosive to copper, copper alloys, galvanised metal and aluminium. Mixtures of ammonia and air lying within the explosive limits can occur above aqueous solutions of varying strengths.</li> <li>▶ Avoid contact with sodium hydroxide, iron and cadmium.</li> <li>▶ Several incidents involving sudden "boiling" (occasionally violent) of a concentrated solution (d, 0.880, 35 wt %.) have occurred when screw-capped winchesters are opened. These are attributable to supersaturation of the solution with gas caused by increases in temperature subsequent to preparation and bottling. The effect is particularly marked with winchesters filled in winter and opened in summer.</li> <li>▶ Ammonia polymerises violently with ethylene oxide.</li> <li>▶ Ammonia attacks some coatings, plastics and rubber.</li> <li>▶ Attacks copper, bronze, brass, aluminium, steel and their alloys.</li> <li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> </ul>

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**Control parameters**

**OCCUPATIONAL EXPOSURE LIMITS (OEL)**

**INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US ACGIH Threshold Limit Values (TLV)	ammonia	Ammonia	25 ppm	35 ppm	Not Available	TLV® Basis: Eye dam; URT irr

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ammonia	Ammonium hydroxide	61 ppm	330 ppm	2300 ppm
ammonia	Ammonia	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
ammonia	500 ppm	300 ppm
water	Not Available	Not Available

**MATERIAL DATA**

for exposure to ammonia gas/ vapours:

Odour Threshold Value: Various reported as 0.019 ppm and 55 ppm; AIHA Value 16.7 ppm (detection)

NOTE: Detector tubes for ammonia, measuring in excess of 1 ppm, are commercially available.

The TLV-TWA is thought to be protective against irritation of the eyes and respiratory tract and minimise discomfort among workers that are not inured to its effects and systemic damage. Acclimatised persons are able to tolerate prolonged exposures of up to 100 ppm without symptoms. Marked irritation has been seen in persons exposed to ammonia concentrations between 50 and 100 ppm only when the exposures involved sudden concentration peaks which do not permit short-term acclimatisation. The detoxification capacity of the liver is significant since the amount of ammonia formed endogenously in the intestines markedly exceeds that from external sources.

Human exposure effects, at vapour concentrations of about:

Concentration Possible Effects

(ppm)

5	minimal irritation
9-50	nasal dryness, olfactory fatigue and moderate irritation
125-137	definite nose, throat and chest irritation
140	slight eye irritation
150	laryngeal spasm
500	30 minute exposures may produce cyclic hypernea, increased blood pressure and pulse rate, and upper respiratory tract irritation which may persist for 24 hours
700	immediate eye irritation
1,500-10,000	dyspnea, convulsive coughing, chest pain, respiratory spasm, pink frothy sputum, rapid asphyxia and delayed pulmonary oedema which may be fatal. Other effects include runny nose, swelling of the lips, restlessness, headache, salivation, nausea, vomiting, glottal oedema, pharyngitis, tracheitis, and speech difficulties. Bronchopneumonia, asphyxiation due to spasms, inflammation, and oedema of the larynx, may be fatal. Residual effects include hoarseness, productive cough, and decreased respiratory function
>2,500	severe eye irritation, with swelling of the eyelids, lachrymation, blepharospasm, palpebral oedema, increased intraocular pressure, oval semi-dilated, fixed pupils, corneal ulceration (often severe) and temporary blindness. Depending on duration of exposure, there may be destruction of the epithelium, corneal and lenticular opacification, and iritis accompanied by hypopyon or haemorrhage and possible loss of pigment from the posterior layer of the iris. Less severe damage is often resolved. In the case of severe damage, symptoms may be delayed; late complications including persistent oedema, vascularisation and corneal scarring, permanent opacity, acute angle glaucoma, staphyloma, cataract, and atrophy of the retina, iris, and symblepharon. Long-term exposure to sub-acute concentrations or single exposures to high concentrations may produce chronic airway dysfunction, alveolar disease, bronchiolitis, bronchiectasis, emphysema and anxiety neuroses

Odour Safety Factor(OSF)

OSF=3.8 (AMMONIA)

Exposed individuals are **NOT** reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

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Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

**Exposure controls**

<b>Appropriate engineering controls</b>	<p>CARE: Explosive vapour air mixtures may be present on opening vessels which have contained liquid ammonia. Fatalities have occurred</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>										
	<table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500-2000 f/min.)
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direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)										
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500-2000 f/min.)										
<p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only	
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<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>											
<b>Personal protection</b>											



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<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▸ Chemical goggles.</li> <li>▸ Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▸ Wear chemical protective gloves, e.g. PVC.</li> <li>▸ Wear safety footwear or safety gumboots, e.g. Rubber</li> <li>▸ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>▸ frequency and duration of contact,</li> <li>▸ chemical resistance of glove material,</li> <li>▸ glove thickness and</li> <li>▸ dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>▸ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>▸ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>▸ Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>▸ Contaminated gloves should be replaced.</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Overalls.</li> <li>▸ PVC Apron.</li> <li>▸ PVC protective suit may be required if exposure severe.</li> <li>▸ Eyewash unit.</li> <li>▸ Ensure there is ready access to a safety shower.</li> </ul>
<b>Thermal hazards</b>	Not Available

**Recommended material(s)**

**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:  
AMMONIA SOLUTION

Material	CPI
BUTYL	A
HYPALON	A
NEOPRENE	A
NEOPRENE/NATURAL	A
NATURAL+NEOPRENE	B
NITRILE	B

**Respiratory protection**

Type K Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	K-AUS / Class 1	-	K-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	K-2	K-PAPR-2

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NATURAL RUBBER	C
NITRILE+PVC	C
PVC	C

up to 50 x ES	-	K-3	-
50+ x ES	-	Air-line**	-

\* CPI - Chemwatch Performance Index  
A: Best Selection  
B: Satisfactory; may degrade after 4 hours continuous immersion  
C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<b>Appearance</b>	Colourless alkaline liquid with strong pungent odour; mixes with water. Immiscible with most organic solvents. Ammonia gas is evolved on heating. [-Clear-AmmoniaLike~]		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.9 (nominal)
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	630
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not available.
<b>Melting point / freezing point (°C)</b>	Not available.	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not available.	<b>Molecular weight (g/mol)</b>	35.06
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	25 ammonia gas	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	16 ammonia gas	<b>Volatile Component (%vol)</b>	35-44
<b>Vapour pressure (kPa)</b>	66.7 @ 27 C	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Miscible	<b>pH as a solution (1%)</b>	11.7
<b>Vapour density (Air = 1)</b>	0.6 approx.	<b>VOC g/L</b>	Not Available

SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>

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<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 TOXICOLOGICAL INFORMATION**

**Information on toxicological effects**

<b>Inhaled</b>	<p>The highly irritant properties of ammonia vapour result as the gas dissolves in mucous fluids and forms irritant, even corrosive solutions.</p> <p>Inhalation of the ammonia fumes causes coughing, vomiting, reddening of lips, mouth, nose, throat and conjunctiva while higher concentrations can cause temporary blindness, restlessness, tightness in the chest, pulmonary oedema (lung damage), weak pulse and cyanosis.</p> <p>Inhalation of high concentrations of vapour may cause breathing difficulty, tightness in chest, pulmonary oedema and lung damage. Brief exposure to high concentrations &gt; 5000 ppm may cause death due to asphyxiation (suffocation) or fluid in the lungs.</p> <p>Prolonged or regular minor exposure to the vapour may cause persistent irritation of the eyes, nose and upper respiratory tract. Massive ammonia exposures may produce chronic airway hyperactivity and asthma with associated pulmonary function changes. The average nasal retention of ammonia by human subjects was found to be 83%.</p> <p>If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p>
<b>Ingestion</b>	<p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p> <p>Human metabolism allows detoxification of ammonia, however toxic effects appear if this mechanism is overwhelmed by other than small doses.</p> <p>Ingestion of ammonium salts may produce local irritation, nausea, vomiting and diarrhoea. Very large doses of ammonium salts may produce a drop in blood pressure, collapse, central nervous system disorders, spasms, narcosis, respiratory paralysis and haemolysis.</p> <p>Large doses of ammonium salts may be sufficiently absorbed to produce diuresis and systemic ammonia poisoning. Such poisonings have been described after parenteral administration of the salts and produce flaccidity of facial muscles, tremor, generalised discomfort, anxiety and impairment of motor performance, recognition and of critical flicker fusion. Such a clinical picture resembles that found in terminal liver failure - elevated levels of ammonia are found regularly in advanced liver disease.</p> <p>Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphyxia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphyxia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the effects of stricture formation.</p>
<b>Skin Contact</b>	<p>The material can produce chemical burns following direct contact with the skin.</p> <p>Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions.</p>

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Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.  
Open cuts, abraded or irritated skin should not be exposed to this material  
Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.  
Mild irritation is produced on moist skin when vapour concentrations of ammonia exceed 10000 ppm. High vapour concentrations (>30000 ppm) or direct contact with solutions produces severe pain, a stinging sensation, burns and vesiculation and possible brown stains. Extensive burning may be fatal. Vapour exposure may, rarely, produce urticaria.  
Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.

**Eye**  
The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.  
When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.  
The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.  
Direct contact with alkaline corrosives may produce pain and burns. Oedema, destruction of the epithelium, corneal opacification and iritis may occur. In less severe cases these symptoms tend to resolve. In severe injuries the full extent of the damage may not be immediately apparent with late complications comprising a persistent oedema, vascularisation and corneal scarring, permanent opacity, staphyloma, cataract, symblepharon and loss of sight.

**Chronic**  
Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.  
Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.  
Prolonged or repeated minor exposure to ammonia gas/vapour may cause long-term irritation to the eyes, nose and upper respiratory tract. Repeated exposure or prolonged contact may produce dermatitis, and conjunctivitis.  
Other effects may include ulcerative changes to the mouth and bronchial and gastrointestinal disturbances. Adaptation to usually irritating concentrations may result in tolerance. In animals, repeated exposures to sub-lethal levels produces adverse effects on the respiratory tract, liver, kidneys and spleen. Exposure at 675 ppm for several weeks produced eye irritation in dogs and rabbits; corneal opacity, covering between a quarter to one half of the total surface area, was evident in rabbits.

ammonia	TOXICITY	IRRITATION
	dermal (rat) LD50: 4.84 mg/L/60M <sup>[2]</sup>	Eye (rabbit): 0.25 mg SEVERE
	Inhalation (rat) LC50: 2000 ppm/4H <sup>[2]</sup>	Eye (rabbit): 1 mg/30s SEVERE
	Inhalation (rat) LC50: 9500 ppm/1H <sup>[2]</sup>	
	Oral (rat) LD50: 350 mg/kgE <sup>[1]</sup>	

water	TOXICITY	IRRITATION
	Oral (rat) LD50: >90000 mg/kg <sup>[2]</sup>	Not Available

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

**AMMONIA**  
No significant acute toxicological data identified in literature search.  
The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.  
Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to

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	the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
<b>WATER</b>	No significant acute toxicological data identified in literature search.

<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	⊖
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	⊖
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	⊖
<b>Respiratory or Skin sensitisation</b>	⊖	<b>STOT - Repeated Exposure</b>	⊖
<b>Mutagenicity</b>	⊖	<b>Aspiration Hazard</b>	⊖

**Legend:** ✓ – Data required to make classification available  
 ✗ – Data available but does not fill the criteria for classification  
 ⊖ – Data Not Available to make classification

**SECTION 12 ECOLOGICAL INFORMATION**

**Toxicity**

**NOT AVAILABLE**

Ingredient	Endpoint	Test Duration	Effect	Value	Species	BCF
ammonia	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
water	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Very toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

In air ammonia is persistent whilst, in water, it biodegrades rapidly to nitrate, producing a high oxygen demand. Ammonia is strongly adsorbed to soil. Ammonia is non-persistent in water (half-life 2 days) and is moderately toxic to fish under normal temperature and pH conditions. Ammonia is harmful to aquatic life at low concentrations but does not concentrate in the food chain. Ammonium ions may be toxic to fish at 0.3 mg/l

Drinking Water Standards:

0.5 mg/l (UK max.)

1.5 mg/l (WHO Levels)

Soil Guidelines: none available.

Air Quality Standards: none available.

Prevent, by any means available, spillage from entering drains or water courses.

**DO NOT discharge into sewer or waterways.**

[Toxicity Fish: LC50(96)0.25-8.2mg/l|Toxicity invertebrate: LC50(96)1.1-1.53mg/l|Bioaccumulation : some|Nitrif. inhib. : some|processes Abiotic: oxid

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
ammonia	LOW	LOW
water	LOW	LOW

**Bioaccumulative potential**

Ingredient	Bioaccumulation
ammonia	LOW (LogKOW = 0.229)
water	LOW (LogKOW = -1.38)

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**Mobility in soil**

Ingredient	Mobility
ammonia	LOW (KOC = 14.3)
water	LOW (KOC = 14.3)



**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▸ Reduction</li> <li>▸ Reuse</li> <li>▸ Recycling</li> <li>▸ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▸ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▸ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▸ Where in doubt contact the responsible authority.</li> <li>▸ Recycle wherever possible.</li> <li>▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▸ Treat and neutralise at an approved treatment plant.</li> <li>▸ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).</li> <li>▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

	
<b>Marine Pollutant</b>	
<b>HAZCHEM</b>	2R

**Land transport (UN)**

<b>UN number</b>	2672
<b>Packing group</b>	III
<b>UN proper shipping name</b>	AMMONIA SOLUTION, relative density between 0.880 and 0.957 at 15 °C in water, with more than 10% but not more than 35% ammonia more than 10% but not more than 35% ammonia
<b>Environmental hazard</b>	No relevant data
<b>Transport hazard class(es)</b>	Class : 8 Subrisk : Not Applicable
<b>Special precautions for</b>	Special provisions : Not Applicable



**AMMONIA SOLUTION**

<b>user</b>	Limited quantity	5 L
-------------	------------------	-----

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	2672	
<b>Packing group</b>	III	
<b>UN proper shipping name</b>	Ammonia solution relative density (specific gravity) between 0.880 and 0.957 at 15°C in water, with more than 10% but not more than 35% ammonia more than 10% but not more than 35% ammonia	
<b>Environmental hazard</b>	No relevant data	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	8L
<b>Special precautions for user</b>	Special provisions	A64A803
	Cargo Only Packing Instructions	856
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	852
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y841
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	2672	
<b>Packing group</b>	III	
<b>UN proper shipping name</b>	AMMONIA SOLUTION relative density between 0.880 and 0.957 at 15°C in water, with more than 10% but not more than 35% ammonia more than 10% but not more than 35% ammonia	
<b>Environmental hazard</b>	Not Applicable	
<b>Transport hazard class(es)</b>	IMDG Class	8
	IMDG Subrisk	Not Applicable
<b>Special precautions for user</b>	EMS Number	F-A , S-B
	Special provisions	Not Applicable
	Limited Quantities	5 L

**Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code**

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	ammonia	Y

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

**AMMONIA(1336-21-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Malaysia Occupational Safety and Health (Control of Industrial Major Accident Hazards) Regulations - List of Substances and Quantities

Malaysia Permissible Exposure Limits

**WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS**



## AMMONIA SOLUTION

Not Applicable

This safety data sheet is in compliance with the Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 (CLASS).

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (water; ammonia)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (water)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	<i>Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

## SECTION 16 OTHER INFORMATION

### Other information

#### Ingredients with multiple cas numbers

Name	CAS No
ammonia	1336-21-6, 14798-03-9

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net](http://www.chemwatch.net)

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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